# PRODUCT SPECIFICATION GUIDE

## MODEL: SMOKE DAMPERS - TRUE ROUND BLADES

# DIVISION 23 - Heating, Ventilation, and Air Conditioning (HVAC)

# (PREVIOUSLY DIVISION 15)

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**Specifier Notes: This product guide specification is written according to the Construction Specifications Institute (CSI) Format.**

**The section must be carefully reviewed and edited by the Engineer to meet the requirements of the project and local building code. Coordinate with other specification sections and the drawings.**

**Delete all "Specifier Notes" when editing this section.**

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**SECTION 233313 – DAMPERS (PREVIOUSLY 15820)**

1. **GENERAL**
   * + 1. **SECTION INCLUDES**
          1. True round smoke dampers with true round blades meeting the requirements of the latest edition of UL Standard 555S.
       2. **SUMMARY**
          1. Section 233100 – HVAC Ducts and Casings (Previously 15810).
          2. Section 230913.13 – Actuators and Operators (Previously 15900).
       3. **REFERENCES**
2. AMCA 500-D – Laboratory Test Methods for Testing Dampers for Ratings.
3. IBC – International Building Code.
4. NFPA 90A - Installation of Air Conditioning and Ventilating Systems.
5. NFPA 92A - Smoke-Control Systems.
6. NFPA 92B – Smoke Control Systems in Atria, Covered Malls, and Large Areas.
7. NFPA 101 – Life Safety Code.
8. UL 555S - Standard for Safety; Leakage Rated Dampers for Use in Smoke Control Systems.
   * + 1. **SUBMITTALS**
9. Comply with requirements of Section 013300 - Submittal Procedures.
10. Product Data: Submit manufacturer's product data.
    1. Include UL ratings, leakage, velocity, differential pressure, and elevated temperature.
    2. Indicate materials, construction, dimensions, and installation details.
    3. Verify conformance to NFPA, UL, and applicable building code.
    4. Include damper pressure drop data based on tests and procedures performed in accordance with AMCA 500-D.
    5. Include a copy of UL approved installation instructions.
       * 1. **QUALITY ASSURANCE**
            1. Dampers shall be warranted against manufacturing defects for a period of 1 years.
            2. Dampers shall be tested, rated and labeled in accordance with the latest UL-555S requirements
            3. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
            4. Damper pressure drop ratings shall be based on tests and procedures performed in accordance with AMCA 500-D.
         2. **DELIVERY, STORAGE, AND HANDLING**
            1. Delivery: Deliver materials to site in manufacturer's original, unopened containers and packaging, with labels clearly indicating manufacturer, material, and location of installation.
            2. Storage: Store materials in a dry area indoor and protected from damage and in accordance with manufacturer’s instructions.
            3. Handling: Handle and lift dampers by sleeve or frame only. Do not lift damper by blades, actuator, or jackshaft. Protect materials and finishes during handling and installation to prevent damage.
11. **PRODUCTS**
    * + 1. **MANUFACTURER**
           1. Smoke dampers with true round blades shall be in compliance and labelled to UL-555S standard with the specific model reflecting on the UL certificate of the supplier and approved by Civil Defense.
        2. **TRUE ROUND SMOKE DAMPERS**
           1. Model: SSD-RD-20x series true round smoke damper (“x” represents leakage class).
           2. Ratings:

Smoke Rating: Leakage in accordance with UL-555S.

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**Specifier Notes: Leakage Class ratings of I & II are allowed by UL Standard 555S. All codes require a minimum of Leakage Class II. Specifier, select from the following:**

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SSD-RD-201 – Leakage Class-1 (8 cfm/ft2 (0.04 m3/ s/m2) at 4 in.wg. (1.0 kPa)

SSD-RD-202 – Leakage Class-2 (20 cfm/ft2 (0.10 m3/ s/m2) at 4 in.wg. (1.0 kPa)

Elevated Temperature Rating: 350ºF (177 ºC)

Air Flow Rating: 2000 fpm (10.2 m/s)

Differential Pressure Rating: 4 in.wg. (1.0 kPa)

* + - * 1. Construction:

Frame: 20-gauge (1mm) Galvanized steel integral sleeve.

Blades: Double Thickness Galvanized Steel, equivalent to 18 gauge (1.2mm) with welded channel reinforcement.

Blade Seals: Pressure Sensitive 450°F (232°C) sandwiched between blades.

Axle Bearings: Bronze oilite press fit into frame.

Axle Material: 3/8” (10mm) Square, plated steel.

Linkage: Jackshaft to blade.

Mounting: Vertical or Horizontal

Retaining Plate: Two 20 gauge (1mm) galvanized steel completed with angle clips.

Actuator:

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**Specifier Notes: Select one of the following.**

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Type:

Electric 24V, 50/60 Hz, two-position, fail close.

Electric 230 V, 50/60 Hz, two-position, fail close.

Mounting:

External.

* + - 1. **Accessories:**

1. Auxiliary Switch Package for damper open or closed indication:

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**Specifier Notes: Select one of the following.**

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* + Dual Position Indicator Switch Package: Shall connect directly to the jackshaft and provide full open and full closed blade indication to a remote location.
  + Auxiliary switches to be provided internal to the actuator (recommended)

1. Duct Smoke Detector: Factory mounted in the damper sleeve with interconnecting wiring from the damper actuator to the smoke detector enabling a single power connection point for easy field wiring. Shall be shipped loose when damper is smaller than 12x10.
2. Momentary test switch
3. **EXECUTION**
   * + 1. **EXAMINATION**
          1. Examine areas to receive dampers. Notify the Engineer of conditions that would adversely affect installation or subsequent utilization of dampers. Do not proceed with installation until unsatisfactory conditions are corrected
       2. **INSTALLATION**
          1. Install dampers at locations as indicated on the drawings and in accordance with manufacturer’s UL approved installation instructions.
          2. Install dampers square and free from racking with the blades running horizontally. DO NOT compress or stretch damper sleeve or frame into the duct or opening.
          3. Contractor shall furnish and install duct access door adjacent to dampers for inspection and maintenance. Where duct size permits, install minimum 12 inches x 12 inches (305 x 305 mm) duct access doors.
          4. Handle dampers using the frame or sleeve. Do not lift or move damper using blades, actuator, or jackshaft.
          5. Install bracing as required on multiple section assemblies to support assembly weight and to hold against system pressure.

**END OF SECTION**