# PRODUCT SPECIFICATION GUIDE

## MODEL: STATIC FIRE DAMPERS – TRUE ROUND

**DIVISION 23 - Heating, Ventilation, and Air Conditioning (HVAC)**

**(PREVIOUSLY DIVISION 15)**

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**Specifier Notes: This product guide specification is written according to the Construction Specifications Institute (CSI) Format.**

**The section must be carefully reviewed and edited by the Engineer to meet the requirements of the project and local building code. Coordinate with other specification sections and the drawings.**

**Delete all "Specifier Notes" when editing this section.**

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**SECTION 233313 – DAMPERS (PREVIOUSLY 15820)**

1. **GENERAL**
   * + 1. **SECTION INCLUDES**
          1. Static fire dampers with true round blades meeting the requirements of the latest edition of UL Standard 555.
       2. **SUMMARY**
          1. Section 233100 – HVAC Ducts and Casings (Previously 15810).
       3. **REFERENCES**
2. IBC – International Building Code.
3. NFPA 90A - Installation of Air Conditioning and Ventilating Systems.
4. NFPA 101 – Life Safety Code.
5. UL 555 - Standard for Safety; Fire Dampers.
   * + 1. **SUBMITTALS**
6. Comply with requirements of Section 013300 - Submittal Procedures.
7. Product Data: Submit manufacturer's product data.
   1. Include UL ratings, fire resistance, size limitations, and mounting orientation.
   2. Indicate materials, construction, dimensions, and installation details.
   3. Verify conformance to NFPA, UL, and applicable building code.
   4. Include a copy of UL approved installation instructions.
      * 1. **QUALITY ASSURANCE**
           1. Dampers shall be warranted against manufacturing defects for a period of 1 years.
           2. Dampers shall be tested, rated and labeled in accordance with the latest UL-555 requirements.
           3. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
           4. Welding shall not be allowed on dampers to avoid distortion and corrosion.
        2. **DELIVERY, STORAGE, AND HANDLING**
           1. Delivery: Deliver materials to site in manufacturer's original, unopened containers and packaging, with labels clearly indicating manufacturer, material, and location of installation.
           2. Storage: Store materials in a dry area indoor and protected from damage and in accordance with manufacturer’s instructions.
           3. Handling: Handle and lift dampers by sleeve or frame only. Do not lift damper by blades or jackshaft. Protect materials and finishes during handling and installation to prevent damage.
8. **PRODUCTS**
   * + 1. **MANUFACTURER**
9. Static Fire Damper with true round blades shall be in compliance and labelled to UL 555 standard with the specific model reflecting on the UL certificate of the supplier, e.g., Central Ventilation Systems (R27700) and approved by Civil Defense.
   * + 1. **STATIC FIRE DAMPERS**
          1. Model: FD-RD, true round, static fire dampers.
          2. Ratings:

Fire Rating:

* 1½ hours in accordance with UL-555
  + - * 1. Construction:

Frame and Sleeve: Frame and sleeve shall be of one-piece design, made with a minimum of 20-gauge galvanized steel and a groove for added strength.

Blades: Single skin, minimum 20-gauge equivalent thickness, galvanized steel.

Fire Closure Device:

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**Specifier Notes: Select one of the following.**

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UL listed fusible link. (Manual)

Resettable electric thermostat with External mounted switch. (Applicable with Actuators)

Release Temperature:

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**Specifier Notes: Building codes typically require the damper releasing temperature to comply with one of the following:**

**1. The operating temperature shall be approximately 50°F (10°C) above the normal temperature within the duct system, but not less than 160°F (71°C).**

**2. The operating temperature shall be not more than 286°F (141°C) where located in a smoke control system.**

**Consult your local building code for further details and select one of the following.**

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* 165 ºF (74 ºC).
* 212 ºF (100 ºC).
* 250 ºF (121 ºC).

Mounting: Vertical or Horizontal

Axle Bearings: Bronze oilite press fit into frame.

Axle Material: Plated steel.

Drive Shaft (Jackshaft): Minimum ½ inch. diameter, plated steel

Linkage: Plated steel, concealed in frame.

Operator:

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Manual quadrant type

Actuator: Damper actuators shall be factory furnished suitable for either 230-volt or 24-volt application.

* + - 1. **Accessories:**

1. Retaining Angles:

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* 1. Model:
* Provided in field
* 1 sided - frame retaining angles 1 ½ x 1 ½ inches x 16-gauge (38 x 38 x 1.5 mm)
* 2 sided - frame retaining angles 1 ½ x 1 ½ inches x 16-gauge (38 x 38 x 1.5 mm)

1. Micro-Switches:
   1. UL recognized micro-switch factory installed for blade’s position feedback.
2. **EXECUTION**
   * + 1. **EXAMINATION**
          1. Examine areas to receive dampers. Notify the Engineer of conditions that would adversely affect installation or subsequent utilization of dampers. Do not proceed with installation until unsatisfactory conditions are corrected
       2. **INSTALLATION**
          1. Install dampers at locations as indicated on the drawings and in accordance with manufacturer’s UL approved installation instructions.
          2. Install dampers square and free from racking with the blades running horizontally. DO NOT compress or stretch damper sleeve or frame into the duct or opening.
          3. Contractor shall furnish and install duct access door adjacent to dampers for inspection and maintenance. Where duct size permits, install minimum 12 inches x 12 inches (305 x 305 mm) duct access doors.
          4. Handle dampers using the frame or sleeve. Do not lift or move damper using blades or jackshaft.

**END OF SECTION**