

**MODEL EL-4****STANDARD CONSTRUCTION:**

Frame: .081 Extruded Aluminum, 4.16" Deep

Blade: .081 Extruded Aluminum positioned on a 40° angle on approximately 4.625" centers

Birdscreen: .75" x .051" Flattened Aluminum in removable frame. Screen is mounted as standard on inside (rear) as looking from exterior of building.

Finish: Mill Aluminum (Std.)

Minimum Size: 12 x12

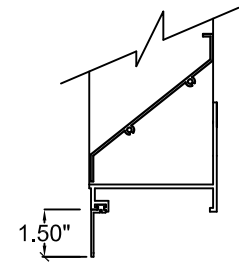
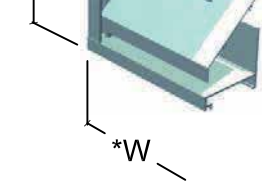
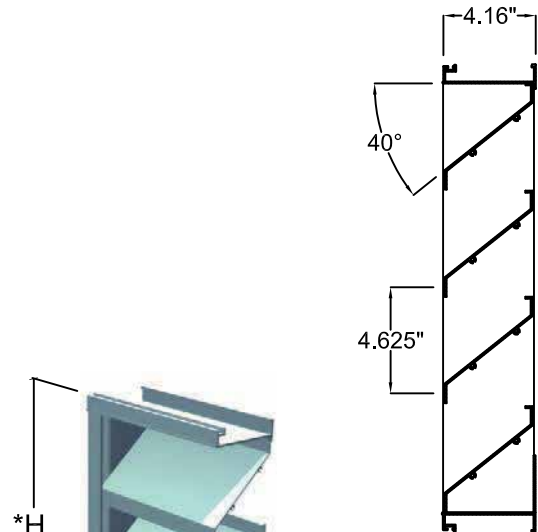
Maximum Single Section: 120"w x 84"h or 84"w x 120"h

OPTIONS:

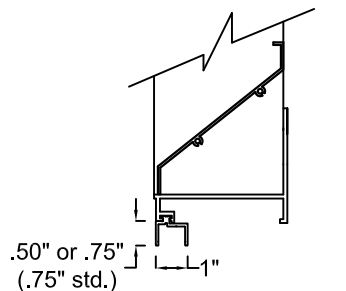
- ☐ Flanged Frame (1.50" std.), (1" std for shapes R_)
- ☐ Custom Flange (1", 2" , or 3"), (1.5", 2", or 3" for shapes R_)
- ☐ Glazing Adapter (.50" or .75")
- ☐ Extended Sill
- ☐ Insect Screen (Other Screens Available, See Screen Page)
- ☐ Filter Racks (no screen)
- ☐ Security Bars
- ☐ Hinged Sub Frame
- ☐ Welded Construction (Wind Load +/- 50 psf)
- ☐ Blank-off, Alum., non-insulated, no screen, non-removeable
- ☐ Blank-off, Alum., non-insulated, with bird screen or insect screen
- ☐ Blank-off, Alum., insulated double wall, with bird screen, removable
- ☐ Blank-off, Alum., insulated double wall, no screen, non-removeable

AVAILABLE FINISHES:

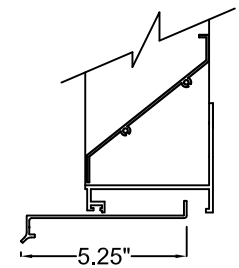
- ☐ **Powder Polyester TGIC** (2 coats) baked on at 410°F, 2.5 to 3.5 mils Meets AAMA-2603 Standards
- ☐ **Powder Super durable polyester** (2 coats) baked on at 410°F, 2.5 to 3.5 mils Meets AAMA-2604-05 Standards
- ☐ **Acrylic baked enamel** (ACRA-BOND® ULTRA) by AkzoNobel baked on at 350°F, 0.8 to 1.2 mils dry Meets AAMA-2603 Standards
- ☐ **Kynar®** (ALUM*A*STAR®) 2 coats by AkzoNobel baked on at 450°F, 1.2 to 1.6 mils dry Meets AAMA-2604-05 Standards
- ☐ **Kynar 500®** or **HYLAR® 5000 70% TRINAR®** (2 coats) by AkzoNobel baked on at 450°F, 1.2 to 1.6 mils dry, Meets AAMA-2605-05 Standards
- ☐ **Kynar 500®** or **HYLAR® 5000 (70% Tri-Escent II)** (2 coats) by AkzoNobel, a superior finish to other metallic or anodized finishes. A blend of mica, ceramic, and inorganic pigments creates subtle yet dazzling design that goes beyond metallic color without the requirement of a clear coat. 14 standard colors - custom colors available. Baked on at 415°F, 1.4 to 1.8 mils dry, meets AAMA 2605-05.
- ☐ **Clear Anodize** 204 R-1 Class II (AA-C22A31)(0.4 to 0.7 mil)
- ☐ **Clear Anodize** 215 R-1 Class I (AA-C22A41)(>0.7 mil)
- ☐ **Integral Color Anodize** (AA-C22A42)(>0.7 mil)
 - Clear coat available for all above finishes.
 - Hylar® 5000 is a registered trademark of Solvay Solexis, Inc.
 - Kynar® 500 is a registered trademark of Arkema.
 - ALUM*A*STAR® 50 and TRINAR® are registered trademarks of AkzoNobel
 - ACRA-BOND® ULTRA is a registered trademark of AkzoNobel



OPTIONAL FLANGE
(except R_ Shapes, 1" optional std)



OPTIONAL GLAZING ADAPTER



OPTIONAL EXTENDED SILL

*Width and Height dimensions are approximately 1/4" under listed size.

SUGGESTED SPECIFICATION

Funish and install louvers as hereinafter specified where shown on plans or as described in schedules. Louvers shall be "J" blade style with 40° stationary blades. Stationary blades shall be contained within a 4.16" frame. Louver components (heads, jambs, sills, blades, and mullions) shall be factory assembled by the louver manufacturer. Louver sizes too large for shipping shall be built up by the contractor from factory assembled louver sections to provided overall sizes required. Louver design shall incorporate structural supports required to withstand a wind load of 30 lbs. per sq. ft. (equivalent of a 110 mph wind).

Published louver performance data bearing the AMCA Certified Ratings seal for Air Performance & Water Penetration must be submitted for approval prior to fabrication and must demonstrate pressure drop and water penetration equal to or less than the CVS model specified.

PERFORMANCE DATA

AMCA Standard 500-L provides a reasonable basis for testing and rating louvers. Testing to AMCA 500-L is performed under a certain set of laboratory conditions. This does not guarantee that other conditions will not occur in the actual environment where louvers must operate. The louver system should be designed with a reasonable safety factor for louver performance. To ensure protection from water carryover, design with a performance level somewhat below maximum desired pressure drop and .01 oz./sq. ft. of water penetration.

Louvers shall be CVS EL-4 6063T5 aluminum construction as follows:

FRAME: 4.16" deep, .081" nominal wall thickness

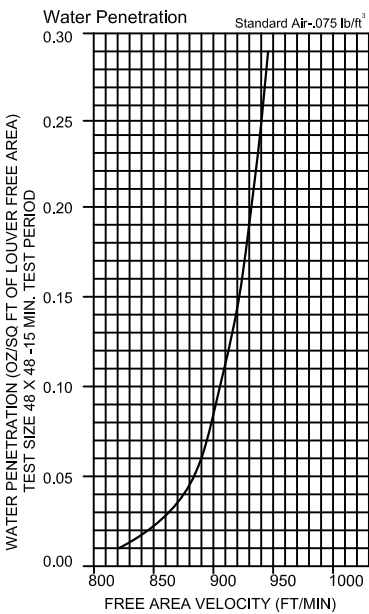
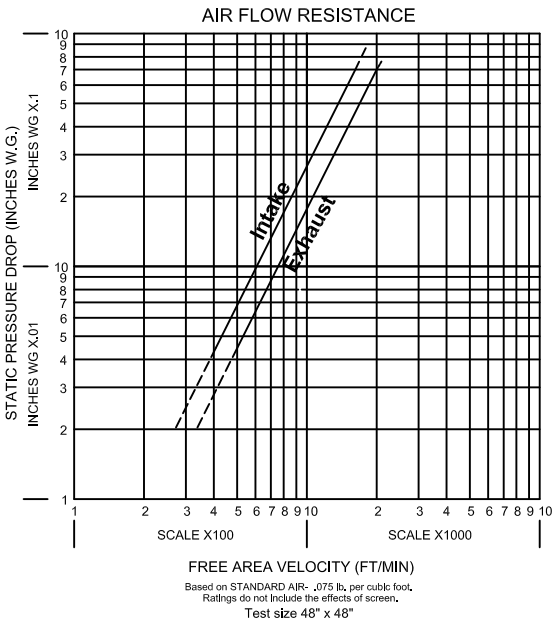
BLADES: .081" nominal wall thickness. Blades are positioned at 39° angle and spaced approximately 4.625" center to center.

SCREEN: .75" x .051" (19 x 1.3) expanded, flattened aluminum in removable frame.

FINISH: Select finish specification from CVS Finishes brochure.

FREE AREA CHART (SQUARE FEET)

Louver Height	Louver Width In Inches																				Louver Height
Inches	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120	Inches	
12	0.19	0.31	0.43	0.54	0.66	0.78	0.89	1.01	1.13	1.24	1.36	1.48	1.59	1.71	1.83	1.94	2.06	2.18	2.29	12	
18	0.50	0.80	1.10	1.41	1.71	2.01	2.31	2.62	2.92	3.22	3.53	3.83	4.13	4.43	4.74	5.04	5.34	5.65	5.95	18	
24	0.77	1.23	1.70	2.16	2.63	3.09	3.56	4.02	4.49	4.96	5.42	5.89	6.35	6.82	7.28	7.75	8.21	8.68	9.14	24	
30	0.96	1.54	2.13	2.71	3.30	3.88	4.46	5.05	5.63	6.22	6.80	7.38	7.97	8.55	9.13	9.72	10.30	10.89	11.47	30	
36	1.15	1.85	2.55	3.25	3.96	4.66	5.36	6.06	6.76	7.46	8.16	8.86	9.56	10.26	10.96	11.66	12.36	13.06	13.76	36	
42	1.43	2.29	3.16	4.02	4.89	5.76	6.62	7.49	8.36	9.22	10.09	10.95	11.82	12.69	13.55	14.42	15.29	16.15	17.02	42	
48	1.61	2.59	3.57	4.55	5.53	6.51	7.49	8.47	9.45	10.43	11.41	12.39	13.37	14.35	15.33	16.31	17.29	18.27	19.25	48	
54	1.92	3.09	4.26	5.42	6.59	7.76	8.93	10.10	11.26	12.43	13.60	14.77	15.93	17.10	18.27	19.44	20.61	21.77	22.94	54	
60	2.11	3.40	4.68	5.97	7.25	8.54	9.82	11.11	12.39	13.67	14.96	16.24	17.53	18.81	20.10	21.38	22.67	23.95	25.23	60	
66	2.35	3.78	5.21	6.64	8.07	9.50	10.93	12.36	13.79	15.22	16.65	18.08	19.51	20.94	22.37	23.80	25.23	26.66	28.09	66	
72	2.81	4.52	6.23	7.94	9.65	11.36	13.07	14.78	16.49	18.20	19.90	21.61	23.32	25.03	26.74	28.45	30.16	31.87	33.58	72	
78	2.88	4.63	6.39	8.14	9.89	11.64	13.39	15.14	16.90	18.65	20.40	22.15	23.90	25.65	27.40	29.16	30.91	32.66	34.41	78	
84	3.07	4.94	6.81	8.68	10.55	12.42	14.28	16.15	18.02	19.89	21.76	23.63	25.49	27.36	29.23	31.10	32.97	34.84	36.70	84	
90	3.28	5.27	7.27	9.26	11.25	13.25	15.24	17.23	19.23	21.22	23.21	25.21	27.20	29.19	31.18	33.18	35.17	37.16	39.16	90	
96	3.55	5.70	7.86	10.02	12.17	14.33	16.48	18.64	20.80	22.95	25.11	27.26	29.42	31.57	33.73	35.89	38.04	40.20	42.35	96	
102	3.82	6.13	8.45	10.77	13.09	15.41	17.73	20.05	22.36	24.68	27.00	29.32	31.64	33.96	36.28	38.59	40.91	43.23	45.55	102	
108	3.96	6.37	8.78	11.19	13.60	16.01	18.42	20.82	23.23	25.64	28.05	30.46	32.87	35.28	37.68	40.09	42.50	44.91	47.32	108	
114	4.24	6.81	9.38	11.96	14.53	17.10	19.68	22.25	24.82	27.40	29.97	32.54	35.12	37.69	40.26	42.84	45.41	47.98	50.56	114	
120	4.28	6.89	9.49	12.09	14.69	17.30	19.90	22.50	25.10	27.71	30.31	32.91	35.51	38.12	40.72	43.32	45.92	48.53	51.13	120	



Beginning point of
WATER PENETRATION
for **MODEL EL-4** is
812 fpm
free area velocity at .01
oz. of water